

# IMPORTANT

## ***CENTERFORCE FLYWHEELS***

### **ALL FLYWHEELS**

All CENTERFORCE flywheels have a preservative on them to help prevent rust. We recommend that you use BRAKE CLEAN to remove all traces of the preservative prior to installing the clutch assembly.

**Failure to do so may cause slippage and premature clutch failure**

**NOTE:** Replacement of any Dual-Mass flywheel with a Single-Mass Flywheel may result in unwanted gear noise from the transmission.



CENTERFORCE  
**DUAL** FRICTION



**DYAD**  
QUALITY ENGINEERED MULTI DISC CLUTCH SYSTEMS



**LMC**  
SERIES

**CENTERFORCE FLYWHEELS**

**"NOTE"** Centerforce tip sheets are for general reference only. Please refer to your owners manual for vehicle specifications.

# IMPORTANT

## **Toyota Flywheel Installation Tips**

- 1) Your new Centerforce flywheel is designed to fit tightly over the crankshaft register. It may be necessary to “draw-up” the flywheel to the crankshaft using the 8 enclosed flywheel bolts. Install the flywheel in the proper position and then tighten the bolts, using hand tools, 1/4 turn at a time in a crisscross pattern until the flywheel is fully seated on the crankshaft flange. NOTE: A small amount of Threadlocking compound is recommended on the enclosed flywheel bolts. DO NOT use a washer with this flywheel bolt.
- 2) Once the flywheel is fully drawn-up to the crankshaft flange, torque all 8 bolts in 3 steps.

**First to 25 ft/lbs, then to 45 ft/lbs**

**FINAL TORQUE to 70 ft/lbs**

**Note: M10 x 1.25 Threads**