03/21/11 12:36

## **IMPORTANT**

### CENTERFORCE FLYWHEELS

### **ALL FLYWHEELS**

All CENTERFORCE flywheels have a preservative on them to help prevent rust. We recommend that you use BRAKE CLEAN to remove all traces of the preservative prior to installing the clutch assembly.

# Failure to do so may cause slipage and premature clutch failure

**NOTE**: Replacement of any Dual-Mass flywheel with a Single-Mass Flywheel may result in unwanted gear noise from the transmission.



"NOTE" Centerforce tip sheets are for general reference only. Please refer to your owners manual for vehicle specifications.

### **IMPORTANT**

#### **Toyota Flywheel Installation Tips**

- 1) Your new Centerforce flywheel is designed to fit tightly over the crankshaft register. It may be necessary to "draw-up" the flywheel to the crankshaft using the 8 enclosed flywheel bolts. Install the flywheel in the proper position and then tighten the bolts, using hand tools, 1/4 turn at a time in a crisscross pattern until the flywheel is fully seated on the crankshaft flange. NOTE: A small amount of Threadlocking compound is recommended on the enclosed flywheel bolts. DO NOT use a washer with this flywheel bolt.
- 2) Once the flywheel is fully drawn-up to the crankshaft flange, torque all 8 bolts in 3 steps.

First to 25 ft/lbs, then to 45 ft/lbs FINAL TORQUE to 70 ft/lbs Note: M10 x 1.25 Threads

124TY003 **CENTERFORCE TECH. LINE (928) 771-8422**