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## **IMPORTANT**

# Please follow these instructions to maintain the warranty of your Centerforce® product!

**Flywheels:** All Centerforce<sup>®</sup> clutches need to be installed on a clean, properly resurfaced or brand new flywheel. Flywheels must be within original equipment specifications. Centerforce clutches are designed to be used on flywheels made of cast iron, steel, or aluminum with <u>steel</u> inserts.

**Break-In:** All Centerforce clutches require a break-in period of 450-500 miles of stop-and-go street driving before applying full engine power. This period is required to properly seat the disc with the pressure plate and flywheel.

**Balance:** All Centerforce clutches are balanced from the factory to meet or exceed Original Equipment (O.E.) specifications. Balancing with the Centerforce weights installed on the clutch assembly may cause an out-of-balance condition. Removing the weights without permission from Centerforce may void the warranty.

<u>Centrifugal Weight System:</u> If your new Centerforce clutch is equipped with the patented centrifugal weight system, do not remove the ring, weights, or spring wire retaining the weight system to the diaphragm fingers. If your Centerforce clutch does not include the centrifugal weight system, it is because there is not sufficient clearance for Centerforce to safely & effectively install the centrifugal weight system.

Aftermarket Hydraulic Release Bearings: When using an aftermarket hydraulic release bearing it is important to check for proper clearance between the bearing and the centrifugal weight system. Some aftermarket hydraulic bearings have an anti-rotator pin that may come into contact with the centrifugal weight system.

Failure to follow the above procedures will void your warranty and may result in decreased performance and/or premature wear!

**Questions? Please contact the Tech Department at Centerforce** 





"NOTE" Centerforce tip sheets are for general reference only. Please refer to your owners manual for vehicle specifications.

## **IMPORTANT**



### Customers requiring 24-month SFI activation.



Thank you for purchasing clutch components certified by Centerforce to SFI Specification 1.1. Some competition sanctioning bodies require clutch components to be SFI certified every 24 months. The enclosed clutch component(s) contain the official SFI decal and corresponding serial number etched into the part. Please note that the component SFI ACTIVATION DATE is also etched near the SFI serial number. SFI 24-month certification STARTS from this SFI ACTIVATION DATE. Centerforce clutch components have an indefinite shelf life, however, due to the chain of commerce, the enclosed components may arrive to customers beyond this initial SFI ACTIVATION DATE. If you need full 24 months SFI certification to conform to competition rules, Centerforce can issue a new SFI serial number and SFI ACTIVATION DATE free of charge. To request a fresh SFI ACTIVATION DATE from Centerforce, you MUST contact Centerforce prior to installation and supply a copy of your proof of purchase. This request MUST be submitted within 30 days of purchase. If you require this service, please completely fill out the enclosed SFI activation form and return to Centerforce with a copy of your proof of purchase. Forms and receipts can be sent via Mail, Fax, or Email. If needed, SFI activation forms can also be obtained from our website: www.centerforce.com. Should you have questions or if you require further information please contact Centerforce customer service at (800) 932-5882. Information specifically about SFI certification can be found at www.sfifoundation.com (Reference SFI Clutch/Flywheel Specification 1.1).

IMPORTANT! This activation service is ONLY applicable to new components within 30 days of purchase. Centerforce components that have been SFI certified and used in competition MAY be eligible for re-certification but ONLY after the component(s) have been returned to Centerforce for inspection. Please obtain a Return Merchandise Authorization (RMA) number for inspection and re-certifications. Fee for this service may vary.

If you are NOT competing under specific sanctioning body rules, then the SFI activation date is not relevant to your application or your vehicle use. In this case feel free to use your Centerforce product regardless of the SFI activation date.

Ph: (800) 932-5882 Fax: (928) 771-8322 Email: sales@centerforce	Centerforce Clutches 2266 Crosswind Dr. Prescott, AZ 86301
Email Addres:	
Full Name:	Date Purchased:
Street Address:	Part #:
City:	Current SFI #:
State:	Note: A copy of your receipt/proof
Zip:	of purchase is required to obtain an
Country:	updated SFI Activation Date and SFI
Phone:	Number.
	Please do not write below this line, completed by Centerforce!
New SFI #:	
Date Certified:	
Certifed By:	Keep this for your records once the SFI Label is affixed.

#### 8mm - Pressure Plate Bolts

Centerforce does not require you to use any type of thread locking compound for the Pressure Plate bolts. If you decide to use a thread locking compound on the Pressure Plate bolts, just one SINGLE drop is adequate.

These bolts are to be used in conjunction with dowel pins for proper Pressure Plate retention.

Tighten all bolts evenly, ¼ turn at a time in a crisscross pattern until pressure plate is completely drawn-up to the flywheel.

Final torque all 6 bolts to: 23 - 25 ft/lbs.

**Note:** These specifications apply only to the fasteners supplied by Centerforce.

102MI009 **CENTERFORCE TECH. LINE (928) 771-8422**